



APX 1.2

TECHNICAL DATA SHEET

Huntsman Building Solutions APX® 1.2 is a two component, open cell, spray applied, semi-rigid polyurethane foam system. This product is a fully water blown foam system with a low in-place density with excellent adhesion to various substrates and to itself. Huntsman Building Solutions APX 1.2 complies with the intent of the International Code Council's residential and commercial building codes for spray polyurethane foam plastic insulation. Huntsman Building Solutions APX 1.2 is compliant with AC-377 Appendix X and can be installed in attics and crawl spaces without an ignition barrier. Huntsman Building Solutions APX 1.2 is compliant with the VOC emissions standard of California Specification 01350. Huntsman Building Solutions APX 1.2 meets the USDA guidelines for incidental food contact.

PHYSICAL PROPERTIES			
ASTM D 1622	Density	0.45 – 0.5 lb/ft ³	7.2 – 8 kg/m ³
ASTM C 518	Aged Thermal Resistance (R-value @ 1 inch)	3.7 ft ² h ² F/BTU	0.65 Km ² /W
ASTM E 283	Air Permeance @ 75 Pa @ 3.5"	0.003 L/sm ²	
ASTM E 2178	Air Permeance @ 50 Pa @ 3.5"	0.002 L/sm ²	
	Air Permeance @ 100 Pa @ 3.5"	0.004 L/sm ²	
	Air Permeance @ 300 Pa @ 3.5"	0.009 L/sm ²	
ASTM E 96	Water Vapor Permeance @ 3.5"	4.57 perms	261 ng/Pa•s•m ²
	Water Vapor Permeance @ 5.5"	2.90 perms	166 ng/Pa•s•m ²
CA Spec 01350	VOC Emissions Standard	Compliant	
ASTM D 1621	Compressive Strength	1.1 psi	7.6 kPa
ASTM D 1623	Tensile Strength	3.7 psi	25.5 kPa

FIRE TEST RESULTS		
ASTM E 84	Surface Burning Characteristics, 4" thick Flame Spread Index Smoke Developed	Class I 15 350
NFPA 286	Ignition Barrier – Compliant with 2006, 2009 & 2012 IBC and IRC, and ICC-ES AC-377 Appendix X, for use in attics and crawl spaces without a prescriptive ignition barrier, thermal barrier or intumescent coating.	Pass
NFPA 286	Thermal Barrier – Compliant with the 2006, 2009 & 2012 IBC and IRC, as an interior finish without a 15 minute thermal barrier with BLAZELOK™ TBX at 11 mils dry film thickness, or C 315 at 13 mils dry film thickness.	Pass
ASTM D 1929	Ignition Properties (spontaneous ignition temperature)	670°F (354°C)

LIQUID COMPONENT PROPERTIES		
PROPERTY	A-PMDI ISOCYANATE	AGRIBALANCE RESIN
Color	Brown	Blue-Green or Amber
Viscosity @ 77°F (25°C)	180 – 220 cps	150 – 250 cps
Specific Gravity	1.24	1.15 – 1.20
Shelf Life of unopened drum properly stored	12 months	6 months
Storage Temperature	50 – 100°F (10 – 38°C)	50 – 100°F (10 – 38°C)
Mixing Ratio (volume)	1:1	1:1

*See SDS for more information.

REACTIVITY PROFILE			
Cream Time 0 – 1 seconds	Gel Time 3 – 5 seconds	Tack Free Time 6 – 7 seconds	End of Rise 6 – 7 seconds

RECOMMENDED PROCESSION PARAMETERS*		
Initial Recirculating Setpoint Temperature	90 - 110°F	32°C - -43°C
Initial Primary Heater Setpoint Temperature	140°F	60°C
Initial Hose Heat Setpoint Temperature	140°F	60°C
Initial Processing Setpoint Pressure	1200 psi	8274 kPa
Substrate & Ambient Temperature	> 50°F	> 10°C
Moisture Content of Substrate	≤ 19%	≤ 19%

*Foam application temperatures and pressures can vary widely depending on temperature, humidity, elevation, substrate, equipment and other factors. While processing, the applicator must continuously observe the characteristics of the sprayed foam and adjust processing temperatures and pressures to maintain proper cell structure, adhesion, cohesion and general foam quality. It is the sole responsibility of the applicator to process and apply Huntsman Building Solutions APX 1.2 within specification.

General Requirements: Equipment must be capable of delivering the proper ratio (1:1 by volume) of polymeric isocyanate (PMDI) and polyol blend at adequate temperatures and spray pressures. Substrate must be at least 5 degrees above dew point, with best processing results when ambient humidity is below 80%. Substrate must also be free of moisture (dew or frost), grease, oil, solvents and other materials that would adversely affect adhesion of the polyurethane foam.

Huntsman Building Solutions APX 1.2 must be separated from the interior of the building by an approved thermal barrier or an approved finish material equivalent to a thermal barrier in accordance with applicable codes. Huntsman Building Solutions APX 1.2 must be sprayed at a minimum thickness of 3" per pass. This product must not be used when the continuous service temperature of the substrate or foam is below -60°F (-51°C) or above 180°F (82°C). Huntsman Building Solutions APX 1.2 should not be used in contact with bulk water, below grade or to cover flexible ductwork.

Disclaimer: The information herein is to assist customers in determining whether our products are suitable for their applications. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent inferred. All patent rights are reserved. The foam product is combustible and must be protected in accordance with applicable codes. Protect from direct flame and spark contact, around hot work for example. The exclusive remedy for all proven claims is replacement of our materials.

